# ArduiTouch MKR

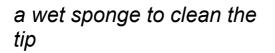
construction manual

Rev.	Date	Description
А	2019-03-19	First Release

Construction manual ArduiTouch MKR Rev A

Tools:

agregulated soldering iron (25..40W) with small tip





Side cutting pliers







Construction manual ArduiTouch MKR Rev A

### Needle nose pliers



Medium cross slot screwdriver



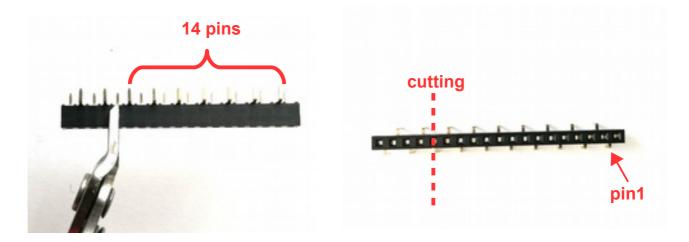
Construction manual ArduiTouch MKR Rev A



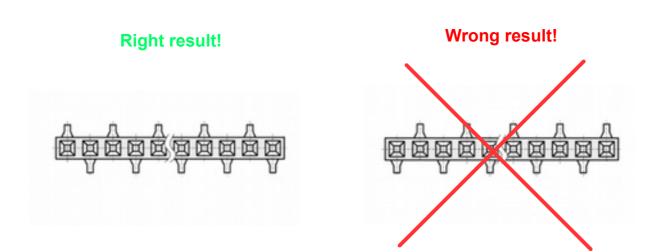


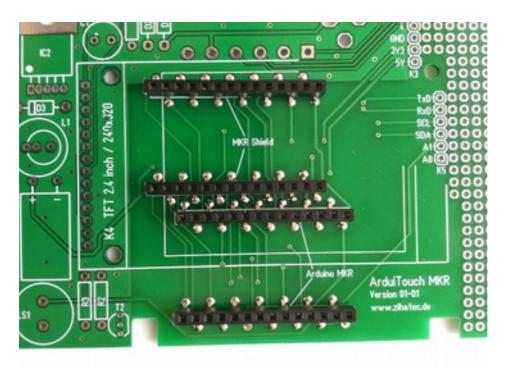
#### 1.) Preparation of the female centipede headers

Depending form the situation on the market you will find female centipede header with different length in your kit. You have to cut these headers to 14 pins:



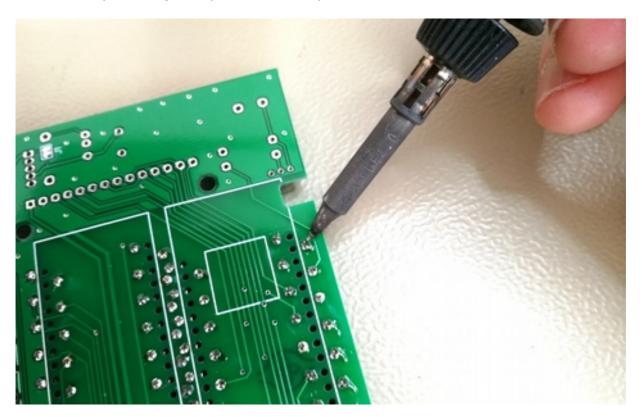
Its very important to cut the header in the right way – see below:



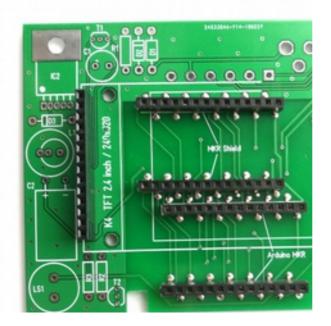


#### 2.) Place and solder the centipede headers

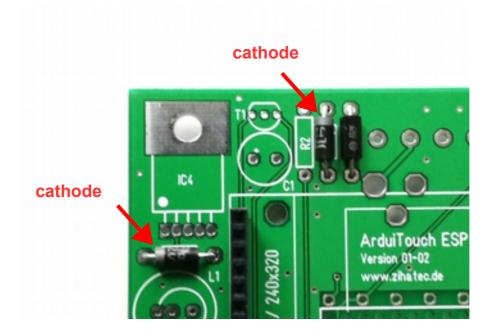
Now you can solder the centipede headers from the opposite side. Please take care that the headers placed tight as possible to the pcb:



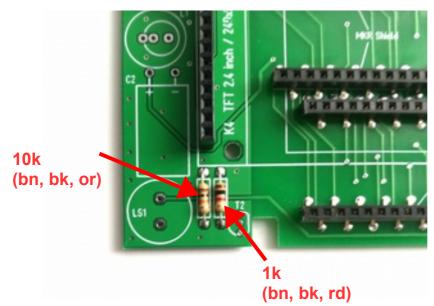
#### 3.) Place and solder the header K4



4.) Place and solder the schottky diodes D1, D2 & D3

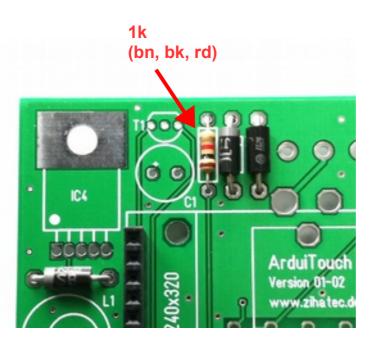


Please Note: D1 has no polarity!



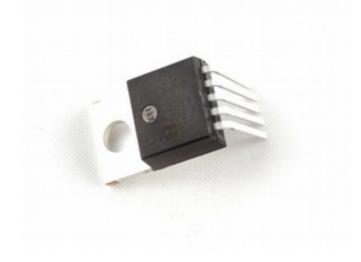
5.) Place and solder the resistors R2 and R3

6.) Place and solder the resistor R1



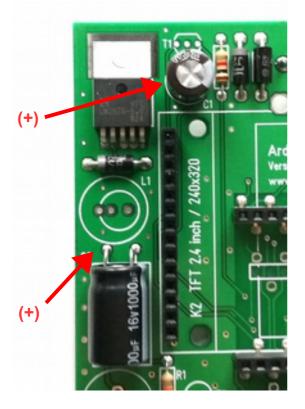
#### 7.) Preparation and Assembly of IC4

Bend the straight pins of the voltage regulator IC4 2mm beside the regulator in a 90 degree angle first:





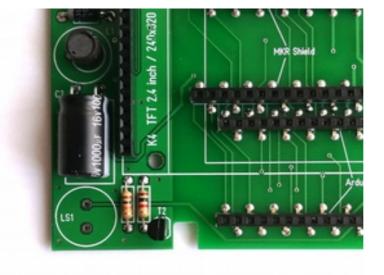
# 8.) Place and solder the capacitors C1 and C2



9.) Place and solder the inductor L1



10.) Place and solder the transistor T2 (BC547)



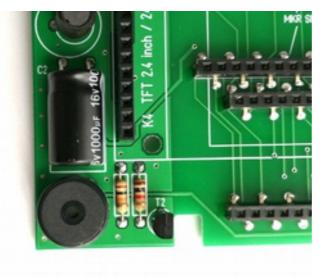
### NPN Transistor BC547!!!

11.) Place and solder the transistor T1 (BC557)



**PNP Transistor BC557!!!** 

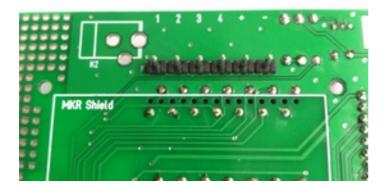
## 12.) Place and solder the piezo loudspeaker LS1



13.) Place and solder the header K1

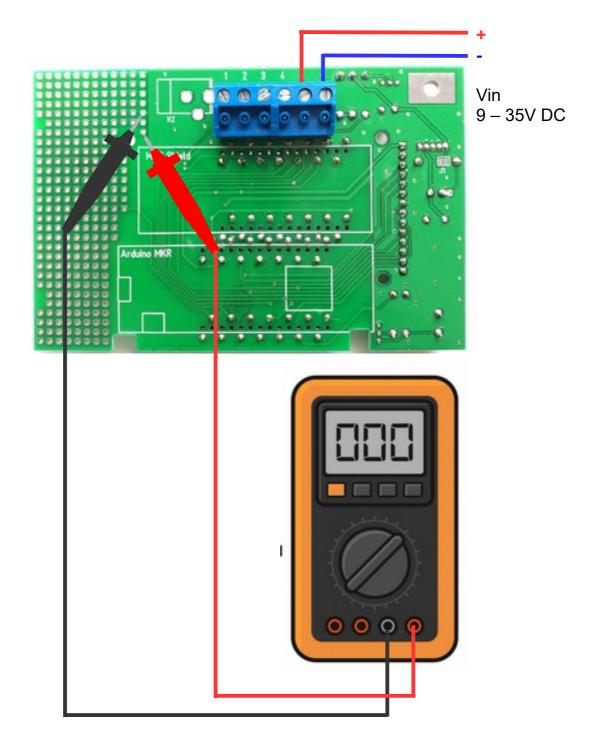


Attention! K1 is placed on the pcb backside



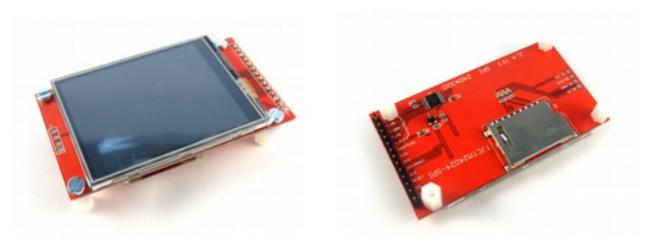
#### 15.) Check the power supply

Its time to check the function of the power supply before the final assembly of the unit.



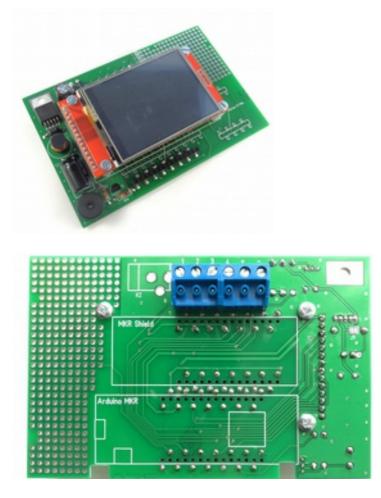
You have to measure a voltage between 4.9 - 5.1V!

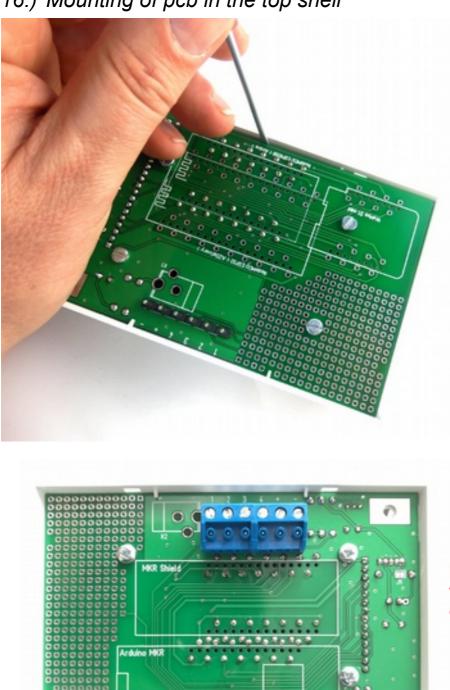
### 14.) Mounting of Spacers



### 15.) Mounting of Touchscreen

Plug the touchscreen into K4 and fix it with 3 M3 screws on the pcb backside.

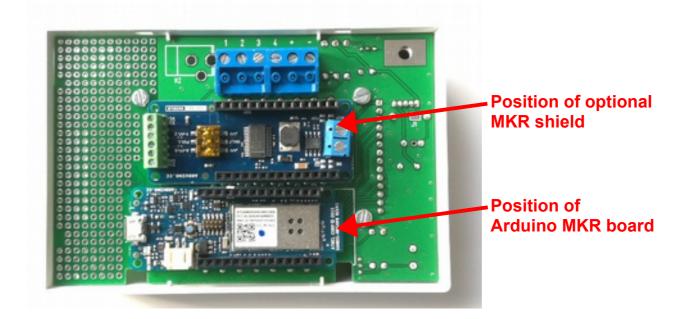




# 16.) Mounting of pcb in the top shell

Position of ventilation slots on this side!

## 17.) Mounting of ESP module and terminal



Finish!